



**Transtank**<sup>®</sup>  
INTERNATIONAL

Operator's Product HandBook

# TrailPro<sup>™</sup> & TrailPro<sup>™</sup> Deluxe

## ATV Trailer Sprayer



“HELPING TO DEVELOP AND PROTECT THE LAND”

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## Disclaimer

All information, illustrations, and specifications contained in this manual are based on the latest product information available at the time of this publication's printing. TransTank International (TTi) reserves the right to alter and substitute specifications and methods at any time, in line with our commitment to continuous improvement.

No patent liability is assumed with respect to the use of information contained within this manual. While every precaution has been taken in the preparation of this manual, TTi assumes no responsibility for errors or omissions.

**Thank you for purchasing a TTi TrailPro™ ATV/UTV Spray Trailer, which will provide many years of reliable service when operated and maintained in accordance with this manual.**

TTi manufacture a range of TrailPro units, either 200 or 400 litre tanks. The TrailPro is supplied with a 12-volt electric pump, with the TrailPro Deluxe powered by a petrol engine powered pump and is available with 200 or 400 litre capacities. The TrailPro is fitted with a hose as standard and has a hose reel option. The TrailPro Deluxe is available with hose, hose reel, spray boom and foam marker kit options. This manual describes the operation, driving stability and maintenance procedures applicable to all units, noting additional requirements to options where necessary.

All TTi TrailPro tanks are rotationally moulded from quality polyethylene, purpose designed and manufactured to high standards. The TrailPro is specifically designed to be towed by an All-Terrain Vehicle (ATV) or Utility Terrain Vehicle (UTV) and used for everything from herbicide or pesticide spraying.

The TrailPro unit is supplied complete, tested and ready to hitch to your vehicle. TTi warrants that the TrailPro has been designed and built for its intended purpose as a pesticide/herbicide spray unit.

The owner is responsible to ensure that the equipment is operated in accordance with this manual, with Australian WorkSafe requirements, applicable road rules and local council regulations. TTi is not liable for any loss, injury or death resulting from the failure to observe all safe working regulations as required by law.

Included with your TrailPro unit is the following documents:

- Operator's Handbook (this manual, which includes the Warranty Registration Card)
- Honda petrol engine manufacturer's handbook (TrailPro Deluxe)
- Bertolini pump data sheet (includes link to download pump manual) (TrailPro Deluxe). TTi recommends that you download this manual.
- Tank Quality Check Form. This is your verification that the unit has been quality checked, and verifies the serial number affixed to the unit.

## Safety

This manual is intended for use by personnel experienced in the use of this and similar equipment. Read and understand this manual before attempting to operate or perform routine maintenance on this equipment. Your safety is of prime priority.



**A WARNING highlights an essential operating or maintenance procedure, practice, condition or statement, which, if not strictly observed, could result in injury or death of personnel, or long-term health hazards.**



**A CAUTION highlights an essential operating or maintenance procedure, practice, condition or statement, which, if not observed, could result in damage or destruction of equipment.**



**A NOTE highlights or clarifies an essential systems description, operating or maintenance procedure, condition or statement.**

### General Safety Instructions

1. This unit is designed and manufactured solely for the purpose of carrying and spraying herbicides and pesticides. Under no circumstances should it be used for any other purpose. It must never be used for transporting fuel.
2. Only authorised and trained personnel are to operate this equipment. Operators must have read and fully understood this manual before operating the TrailPro unit.
3. Do not operate the TrailPro anywhere near bystanders, livestock, watercourses or any non-targeted vegetation that may be in danger from spray drift contamination.
4. Wind direction and speed must be taken into account, as windy conditions may endanger the operator or damage to adjacent non-target vegetation. Avoid spraying on hot and sunny days or when wind speed exceeds 6.5km/h.
5. Do not operate this equipment while under the influence of alcohol or any drugs that could impair your capabilities in any way.

6. PPE appropriate to the chemicals being used must be worn at all times when operating the TrailPro. As a minimum, the PPE should include coveralls, gloves and boots. A face shield and PVC apron are recommended depending on the task. It is recommended that the following documents should be read and understood by the operator:
  - Australian Standard for Chemical protective clothing AS3765
  - Australian Standard for Respiratory protection devices AS1715
7. Ensure the capacity of the vehicle is suitable for the loaded mass of the TrailPro. Refer to the vehicle's operator manual for safe working loads, correct securing points and relevant safety instructions. Do not exceed the carrying and braking capacity as specified by the vehicle manufacturer. As a guide, one litre of water weights one kilogram (kg), therefore a full 200 litre TrailPro will weigh in excess of 250kg.
8. The unit must be securely hitched to the vehicle. Ensure the hitch is secured correctly before operation.
9. Care should be taken at all times, particularly when operating on rough or steep terrain. Drivers should be aware of fluid surge affecting the vehicle's centre of gravity.
10. The TrailPro must never be left unattended while being filled with fluids.
11. Do not operate the pump when there is no fluid in the tank.
12. Do not disconnect any hoses, nozzles or filters while the equipment is operating. Disconnecting any components while under pressure may result in uncontrolled fluid discharge which may be hazardous.
13. Ensure any electrical connections are properly configured, to prevent damage such as shorting or reverse polarity.
14. At completion of operation, switch the pump off and relieve any residual pressure by squeezing the spray gun trigger or opening an optionally fitted spray boom valve.
15. At completion of the operation, decontaminate the TrailPro tank and spray lines. Drain any residue chemicals and store in a sealed container. Dispose of any unwanted chemicals and tank rinse residue in accordance with current environmental and workplace health and safety regulations.
16. The TrailPro has safety labels affixed to various locations on the unit. These labels should be kept clean and legible, and replaced if damaged.
17. Any unauthorised modifications to this equipment may affect its function and create a serious safety risk. Any unauthorised modifications will void any warranty on the unit.

## General Information

### Specifications – TrailPro

Tank	UV resistant polyethylene tank complete – 200 litres
Trailer	Remco 12V electric pump – 8.3L/min 100psi, c/w 3.6m electrical lead with cigarette plug
	Pressure regulator
	6m hose with PowerJet spray gun
	Versatile Boom with 4m spray swath
Options	30m hose on hose reel with spray gun

## Specifications – TrailPro Deluxe

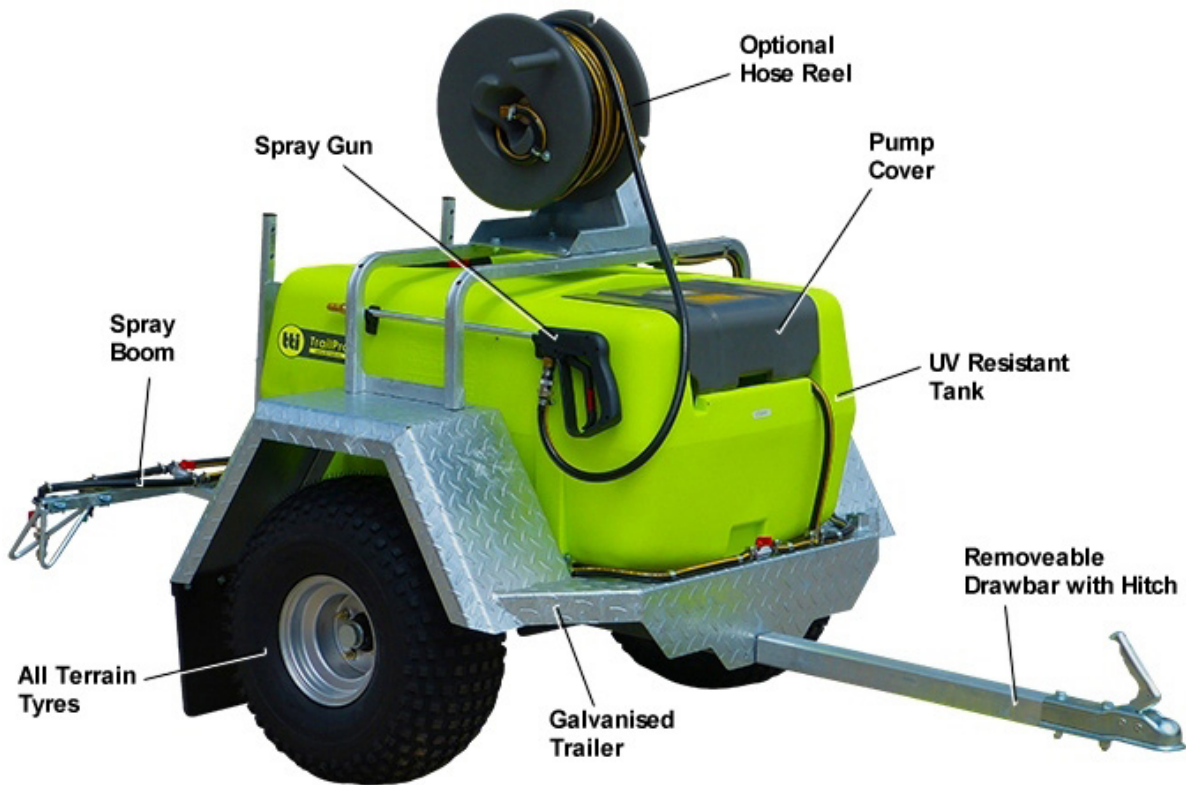
Tank	UV resistant polyethylene tank complete – 200 or 400 litres
Trailer	Galvanised steel trailer with 22" high flotation tyres: <ul style="list-style-type: none"> <li>• single axle with rigid drawbar (200 litre unit)</li> <li>• dual axle with hinged drawbar (400 litre unit)</li> </ul>
Standard Equipment	TrailPro Deluxe – Honda GX200 engine with Bertolini 22L/min 290psi pump Pressure regulator 6m hose with PowerJet spray gun 4m Compact Spray Break-away Boom with non-drip nozzles
Options	30m hose on hose reel with spray gun 50m SuperReel™ with 12V auto rewind Versatile Boom with 4m spray swath 6m Compact Spray Break-away Boom with non-drip nozzles Double-sided foam marker kit with solenoid control (for 6m boom)

## Description

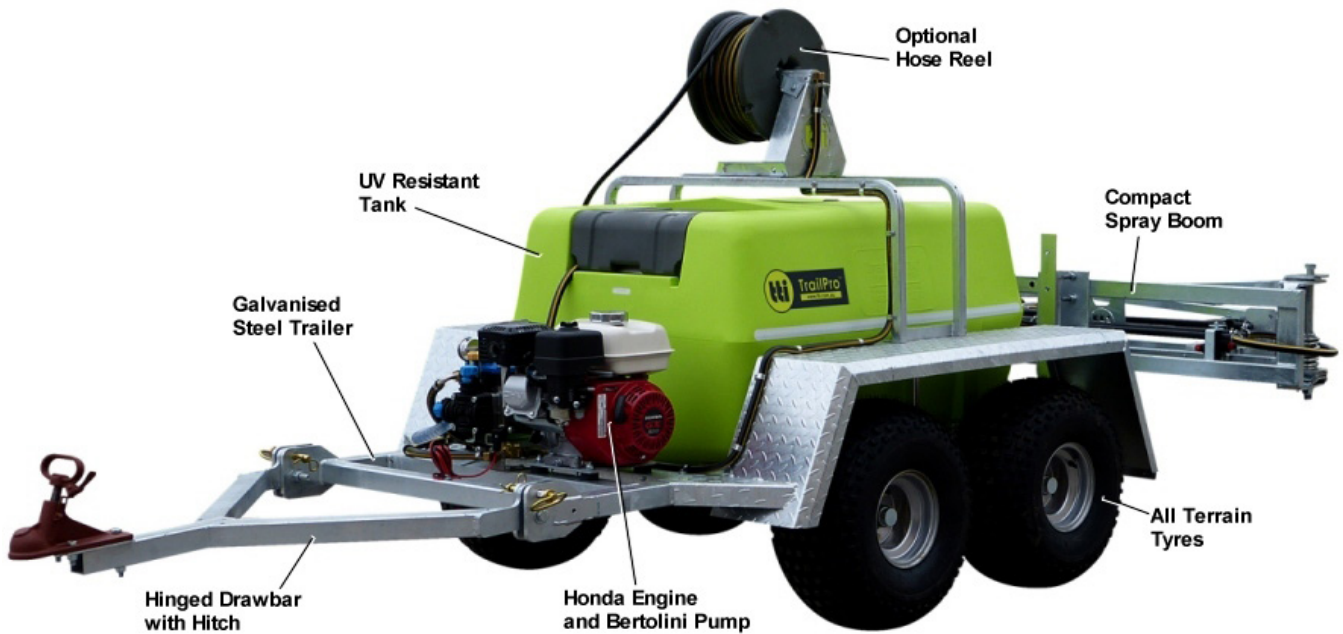
The TTI TrailPro Spray Trailer is designed to carry and distribute herbicides or pesticides using a self-contained pump and various fluid dispensing systems. The TrailPro variants are configured in two different styles:

- TrailPro – 200 litre tank unit with 8.3L/min 100psi 12V electric pump and 1.2m Versatile Boom with 4m spray swath with either:
  - 6m hose and spray gun or
  - 30m hose on hose reel with spray gun
- TrailPro Deluxe – 200 or 400 litre tank unit with Honda GX200 engine and Bertolini 22L/min 290psi pump, and 4m Compact Spray Break-away Boom with optional:
  - Versatile Boom with 4m spray swath
  - 6m Compact Spray Break-away Boom
  - Double-sided foam marker kit with solenoid control (for 6m boom)
  - 30m hose on hose reel with spray gun
  - 50m SuperReel™ with 12V auto rewind

The TrailPro has the features shown in Figure 1, with the TrailPro Deluxe shown in Figure 2.



**Figure 1 – Component Identification – TrailPro with hose reel**



**Figure 2 – Component Identification – 400L TrailPro Deluxe with hose reel**

## **Pump**

The TrailPro is fitted with an 8.3 L/min 100psi 12V Remco electric pump.

The TrailPro Deluxe is fitted with a Honda GX200 engine directly coupled to a Bertolini 22L/min 290psi pump.

If the spray gun or spray boom is not in operation when the pump is running, the fluid bypasses back into the tank.

## **Versatile Spray Boom**

The TrailPro's standard 4m spray swath Versatile spray boom is mounted to the trailer and incorporates adjustable height options. The 1.2m wide spray boom has three adjustable centre nozzles and two off-centre end jets to provide a range of spray volumes and patterns, which can achieve a 4m width swath.

The spray boom is operated by a manual valve. When the valve is closed, the fluid bypasses back into the tank.

The Versatile spray boom can be supplied as an option to the TrailPro Deluxe Spray Trailer.

## **4m Compact Spray Break-away Boom**

The 4m spray swath Compact Spray Break-away Boom is fitted as standard to the TrailPro Deluxe unit. The galvanised boom has eight steel plate protected non-drip nozzles fitted with TeeJet AIXR Air Induction spray tips. The boom incorporates a break-away feature to prevent damage if the unit hits an obstacle, and easily folds for transportation and storage. From the driver's seat, the operator can start and stop spray operations using the electrically operated solenoid valve(s) on the boom's supply line.

## **6m Compact Spray Break-away Boom**

TrailPro Deluxe unit has an optional 6m spray swath Compact Spray Break-away Boom. The galvanised boom has twelve steel plate protected non-drip nozzles fitted with TeeJet AIXR Air Induction spray tips. The boom incorporates a break-away feature to prevent damage if the unit hits an obstacle, and easily folds for transportation and storage. From the driver's seat, the operator can start and stop spray operations using the electrically operated solenoid valve(s) on the boom's supply line.

## **Foam Marker Kit**

An optional Foam Marker Kit is available for the TrailPro Deluxe when fitted with the optional 6m Compact Spray Break-away Boom. The kit includes a 20L container with a spray nozzle mounted on each end of the boom. With the container filled with a rich soap and water solution, the electrically actuated solenoid valve operates at factory-set intervals to discharge a short burst of foam onto the ground. This provides a visual indication of the spray swath run, enabling accurate coverage for the next, adjacent pass.

Power for the solenoid valve is provided by the tow vehicle via the supplied cable and controller.

## **6m Hose and Spray Gun**

A manually coiled 6m long 10mm diameter hose is connected to a trigger actuated PowerJet spray gun with adjustable brass nozzle. The nozzle adjusts from jet through to mist sprays by rotating the nozzle head. When the trigger is squeezed, the fluid is discharged; when the trigger is released, the fluid bypasses back into the tank. The hose and spray gun are stowed by means of a galvanised post and hanger integrated on the trailer.



### **30m Hose Reel and Spray Gun**

The TrailPro has an optional manually operated hose reel containing 30m of 10mm diameter hose connected to a trigger actuated PowerJet spray gun with adjustable brass nozzle. The hose is pulled out manually from the reel and retracted using the handle on the side. The spray gun is stowed by means of two storage clips located on the side of the tank.

The nozzle adjusts from jet through to mist sprays by rotating the nozzle head. When the trigger is squeezed, the fluid is discharged; when the trigger is released, the fluid bypasses back into the tank.

### **50m SuperReel and Spray Gun**

An optional electrically operated hose reel containing 50m of 10mm diameter hose is connected to a trigger actuated spray gun with adjustable nozzle. The hose is pulled out manually from the SuperReel and electrically retracted using the supplied remote control. Power is provided from the tow vehicle via an Anderson plug fitted to the rear of the SuperReel.

The spray gun nozzle adjusts from jet through to mist sprays by adjustment of the lever adjacent to the trigger. When the trigger is squeezed, the fluid is discharged; when the trigger is released, the fluid bypasses back into the tank.

### **Pressure Regulator**

A pressure regulator and pressure gauge are fitted to the pump discharge flange to control line pressure and prevent pump cavitation. The regulator is adjustable depending on the operation requirements – for boom spraying, the regulator is to be set to approximately 3 bar; with spot spraying via the hose the regulator is set to approximately 5 bar.

### **Suction Filter**

A filter is installed on the suction line adjacent to the pump. The filter has a removeable filter element for easy cleaning.

### **Manually Operated Valve**

A manually operated valve is fitted to the spray boom feed line. The valve switches from the hose feed to the spray boom feed.

### **Trailer**

The TrailPro trailers are an all steel, fully welded construction and hot dip galvanised for corrosion resistance. Where fitted, an additional upper structure is incorporated to support the hose reel options.

The single axle trailer is fitted with a bolted, rigid drawbar, which can be removed for storage. The dual axle trailer has a hinged V-shape drawbar, allowing well balanced and stable operation across rough terrain. Both drawbars are fitted with a standard 50mm ball trailer hitch coupling.

### **Tank**

All TTI tanks are constructed from UV resistant, virgin material polyethylene. The tank is fully drainable and has an internal basket strainer under the filling cap. Some TrailPro trailers are fitted with a small hand washing water tank and tap.

## Machine Limitations

The TrailPro units are subject to operating limitations. It is the operator's responsibility to ensure that this equipment is being operated safely and within these limitations.

## Driving Stability

The TrailPro unit is heavy when filled with fluid. To maintain stability while operating this unit:

- Ensure the vehicle tyres are inflated to their correct pressure at all times. Underinflated tyres can cause excessive lateral motion of the tyre, which may cause a rollover.
- Allow extra room for braking and turning when the tank is full.
- Ensure any side gradient (slope) is accounted for, especially when the Strike / ReelStrike tank is full, as the vehicle may have a higher centre of gravity.

## Spray Boom Calibration

Accurate calibration is an essential element of any spraying function as it ensures that the chemical is applied at the rate specified on the product label. Application in excess of the recommended rate may be dangerous, can damage crops and is uneconomical.

Calibration must be carried out:

- When spraying for the first time with new spray equipment
- At the beginning of each season
- After changes of nozzle tips, spraying pressure or vehicle speed
- After every 100 hectares of spraying

PPE appropriate to the chemicals being used must be worn at all times when calibrating the Strike / ReelStrike. As a minimum, the PPE should include coveralls, gloves and boots. A face shield and PVC apron are recommended.

## Calibration Procedure

Check the label on the chemical container for the application rate and recommended spray nozzle type, refer to Figure 3, which shows the TeeJet AIXR nozzle application chart. To apply a specific rate of chemical to the target surface, work out the:

- total sprayer output,
- travel speed, and
- the swath width.

Using these parameters, the application rate is calculate as follows.

### Measure Total sprayer output [L/min]

Set the pressure at the correct level for spraying determined by the type of nozzles. All nozzles used for spraying should be left on. For initial trials, set the pressure regulator at approximately 2 bar and adjust as needed.

- Fill the spray tank with clean water, refer to Filling the TrailPro Tank procedure below. Run the sprayer at the correct pressure with all nozzles operating.
- Place a measuring jug under first nozzle for one minute, then measure how much water is in the jug.
- Repeat for all nozzles. Nozzle output should not vary by more than 10%. If it does, the nozzle could be worn or damaged and should be replaced.
- Add all the jug measurements to find the total sprayer output in litres per minute.

### Measure the travel speed [km/h]

The normal speed for spraying with small boom sprayers is 4–10 km/h. The slower the travel, the higher the application rate. Adjust travel speed to suit ground conditions.

- Measure how many seconds it takes to travel 100 metres with the sprayer attached and half full.
- Calculate your travel speed by inserting the time in seconds into the following formula: Travel speed (km/h) = distance travelled in metres (say 100m) x3.6 / Time taken (in seconds)

### Calculate spray application rate [L/Ha]

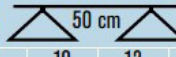









First, measure the swath width in metres. For general broadcast spraying, the swath width is equal to the number of nozzles multiplied by the nozzle spacing. For band spraying, the swath width is equal to the total of all the band widths. Calculate the application rate using the following formula:

**Application rate** (L/ha) = (600 x total sprayer output (L/min)) / (swath width (m) x travel speed (km/h))

**Example:** If total sprayer output is 5 L/min, speed is 8 km/h, and swath width is 4m, the application rate = (600 x 5 = 62.5 L/ha)/(4 x 8)









If the application rate is less than specified, increase the pressure and repeat calibration to achieve the correct rate. Once the required rate is achieved, note the following parameters for future reference when using this particular chemical:

- Nozzle Fitted
- Type (Drop Size)
- Application Rate
- Spray Pressure
- Forward Speed.

Nozzle Icon	Pressure bar	DROP SIZE	LERAP RATINGS	CAPACITY ONE NOZZLE IN L/MIN	l/ha 								CAP PART NUMBER	
					5 km/h	6 km/h	7 km/h	8 km/h	10 km/h	12 km/h	16 km/h	18 km/h		20 km/h
	1.0	XC	—	0.34	81.6	68.0	58.3	51.0	40.8	34.0	25.5	22.7	20.4	11441A*-CELR
	2.0	C	—	0.48	115	96.0	82.3	72.0	57.6	48.0	36.0	32.0	28.8	
	3.0	C	—	0.59	142	118	101	88.5	70.8	59.0	44.3	39.3	35.4	
	4.0	M	—	0.68	163	136	117	102	81.6	68.0	51.0	45.3	40.8	
	5.0	M	—	0.76	182	152	130	114	91.2	76.0	57.0	50.7	45.6	
	6.0	M	—	0.83	199	166	142	125	99.6	83.0	62.3	55.3	49.8	
	1.0	XC	—	0.46	110	92.0	78.9	69.0	55.2	46.0	34.5	30.7	27.6	
	2.0	VC	—	0.65	156	130	111	97.5	78.0	65.0	48.8	43.3	39.0	
	3.0	C	—	0.79	190	158	135	119	94.8	79.0	59.3	52.7	47.4	
	4.0	M	—	0.91	218	182	156	137	109	91.0	68.3	60.7	54.6	
	5.0	M	—	1.02	245	204	175	153	122	102	76.5	68.0	61.2	
	6.0	M	—	1.12	269	224	192	168	134	112	84.0	74.7	67.2	
	1.0	XC	**	0.57	137	114	97.7	85.5	68.4	57.0	42.8	38.0	34.2	
	2.0	VC	**	0.81	194	162	139	122	97.2	81.0	60.8	54.0	48.6	
	3.0	VC	**	0.99	238	198	170	149	119	99.0	74.3	66.0	59.4	
	4.0	C	**	1.14	274	228	195	171	137	114	85.5	76.0	68.4	
	5.0	C	**	1.28	307	256	219	192	154	128	96.0	85.3	76.8	
	6.0	M	—	1.40	336	280	240	210	168	140	105	93.3	84.0	
	1.0	XC	**	0.68	163	136	117	102	81.6	68.0	51.0	45.3	40.8	
	2.0	VC	**	0.96	230	192	165	144	115	96.0	72.0	64.0	57.6	
	3.0	VC	**	1.18	283	236	202	177	142	118	88.5	78.7	70.8	
	4.0	C	**	1.36	326	272	233	204	163	136	102	90.7	81.6	
	5.0	C	**	1.52	365	304	261	228	182	152	114	101	91.2	
	6.0	M	—	1.67	401	334	286	251	200	167	125	111	100	
	1.0	UC	***	0.91	218	182	156	137	109	91.0	68.3	60.7	54.6	
	2.0	XC	**	1.29	310	258	221	194	155	129	96.8	86.0	77.4	
	3.0	VC	**	1.58	379	316	271	237	190	158	119	105	94.8	
	4.0	VC	**	1.82	437	364	312	273	218	182	137	121	109	
	5.0	C	**	2.04	490	408	350	306	245	204	153	136	122	
	6.0	C	—	2.23	535	446	382	335	268	223	167	149	134	
	1.0	UC	***	1.14	274	228	195	171	137	114	85.5	76.0	68.4	
	2.0	XC	***	1.61	386	322	276	242	193	161	121	107	96.6	
	3.0	VC	**	1.97	473	394	338	296	236	197	148	131	118	
	4.0	VC	**	2.27	545	454	389	341	272	227	170	151	136	
	5.0	C	**	2.54	610	508	435	381	305	254	191	169	152	
	6.0	C	—	2.79	670	558	478	419	335	279	209	186	167	
	1.0	UC	***	1.37	329	274	235	206	164	137	103	91.3	82.2	
	2.0	XC	***	1.94	466	388	333	291	233	194	146	129	116	
	3.0	VC	***	2.37	569	474	406	356	284	237	178	158	142	
	4.0	VC	**	2.74	658	548	470	411	329	274	206	183	164	
	5.0	C	**	3.06	734	612	525	459	367	306	230	204	184	
	6.0	C	—	3.35	804	670	574	503	402	335	251	223	201	
	1.0	UC	—	1.82	437	364	312	273	218	182	137	121	109	
	2.0	XC	—	2.58	619	516	442	387	310	258	194	172	155	
	3.0	VC	—	3.16	758	632	542	474	379	316	237	211	190	
	4.0	VC	—	3.65	876	730	626	548	438	365	274	243	219	
	5.0	VC	—	4.08	979	816	699	612	490	408	306	272	245	
	6.0	C	—	4.47	1073	894	766	671	536	447	335	298	268	
	1.0	UC	—	2.28	547	456	391	342	274	228	171	152	137	
	2.0	UC	—	3.23	775	646	554	485	388	323	242	215	194	
	3.0	XC	—	3.95	948	790	677	593	474	395	296	263	237	
	4.0	VC	—	4.56	1094	912	782	684	547	456	342	304	274	
	5.0	VC	—	5.10	1224	1020	874	765	612	510	383	340	306	
	6.0	VC	—	5.59	1342	1118	958	839	671	559	419	373	335	

NOTE: Always double check your application rates. Tabulations are based on spraying water at 21°C.

### DROPLET SIZE CATEGORIES

							
<b>XF</b> EXTREMELY FINE	<b>VF</b> VERY FINE	<b>F</b> FINE	<b>M</b> MEDIUM	<b>C</b> COARSE	<b>VC</b> VERY COARSE	<b>XC</b> EXTREMELY COARSE	<b>UC</b> ULTRA COARSE

Droplet size may vary with nozzle capacity, spray angle and spray pressure.

Figure 3 – AIXR Application Chart

# TrailPro Operating Instructions

## Before first use

Your TrailPro Spray Trailer is delivered assembled and ready to be connected to the tow vehicle. Before use, it needs to be set up using the following instructions:

- Complete the warranty registration online at [www.tti.com.au/warranty-registration](http://www.tti.com.au/warranty-registration), or use the Warranty Registration Card at the back of this handbook.
- Store this handbook, along with the Tank Quality Check Form and pump unit's manual in a safe and easily accessible place for future reference.



**WARNING: The operator must fully understand all aspects of this handbook. Do not operate the TrailPro unit if you are unfamiliar with its operation until you have read this handbook**

- Read and thoroughly understand this handbook, paying particular attention to all safety requirements, before using the TrailPro for the first time.
- Check that all fittings, valves, hoses and electrical leads are secure following transit, and are not damaged in any way.
- Inspect the tank for any damage or abrasions that may occur during transit.
- For the single axle trailer, mount the drawbar to the front of the trailer using the mounting bolts, washers and Nyloc nuts provided. Ensure each bolt is tightened firmly. The dual axle TrailPro is supplied with its hinged drawbar already mounted.



**CAUTION: The unit must be securely attached to the tow vehicle. Failure to do so may result in the unit breaking away from the moving vehicle. Warranty is conditional on the unit being correctly coupled.**

- Connect your TrailPro unit to the tow vehicle, ensuring the 50mm ball trailer hitch locks correctly onto the ball of the tow vehicle.



**CAUTION: Ensure any electrical connections are configured correctly to prevent shorting or reverse polarity. Warranty is conditional on the electrical systems being correctly connected.**

- Install the supplied electrical cable and connect it to the vehicle's power supply (cigarette lighter socket) or battery (via alligator clips). The ON/OFF switch is cable mounted and easily accessible to the operator from the driver's seat.
- If the optional Foam Marker Kit is provided, install the electrical cable and connect it to the vehicle's power supply via the cable's plug, refer to Figure 4.



**Figure 4 – Optional Foam Marker Kit Electrical Cables and Controller**

- It is recommended that at first use, the TrailPro is filled with water for calibration purposes and for the operator to become familiar with the characteristics of the unit. Refer to the Calibration Procedure.

### Filling the TrailPro Tank



**WARNING: Ensure the filling area is in an open, well-ventilated space if filling with chemicals. Follow the instructions provided with the chemicals or the applicable Safety Data Sheet.**

Mixing and filling the TrailPro unit should be undertaken at a carefully chosen site, away from any risk of spillages draining into water courses or into environmentally sensitive areas. Children and animals must always be kept away from mixing and filling operations.

The TrailPro unit's tank is filled as follows:



**CAUTION: Ensure the manually operated isolating valve for the boom is CLOSED.**

- For the TrailPro unit, check that the boom's manual isolating valve near the pump is CLOSED. The TrailPro Deluxe uses electrically operated solenoid valves.
- Open the tank filler by twisting and lifting the cap.
- Withdraw the internal basket strainer and inspect it for any debris. Clean it if required and reinstall it into the top of the tank.
- Follow the chemical manufacturer's instructions and safety precautions carefully, taking note of the order in which the products are added to the tank.
- Measure the correct quantities of chemicals using clean measuring containers specifically for this purpose only, then add the chemicals to the tank.
- Rinse out the measuring containers and any empty containers and pour all rinsing liquid into the TrailPro tank.



**CAUTION: Do not overfill the tank. This may result in chemical spillage.**



**CAUTION: The TrailPro must never be left unattended while being filled with fluid.**

- Top up the tank with water to the required level, ensuring it is not overfilled.
- Thoroughly mix the contents by stirring with a suitable paddle or starting the pump to allow recirculation through the pump and back into the tank. Ensure the hose operation lever is in the closed (BYPASS) position.
- Upon completion of filling the TrailPro tank, replace the filler cap and twist to tighten.
- Wash off any spillage from outside the tank.
- Close the chemical supply containers and store appropriately. Any empty containers must be thoroughly rinsed and set aside for collection and disposal in compliance with environmental and work safety requirements.

## Operating Instructions

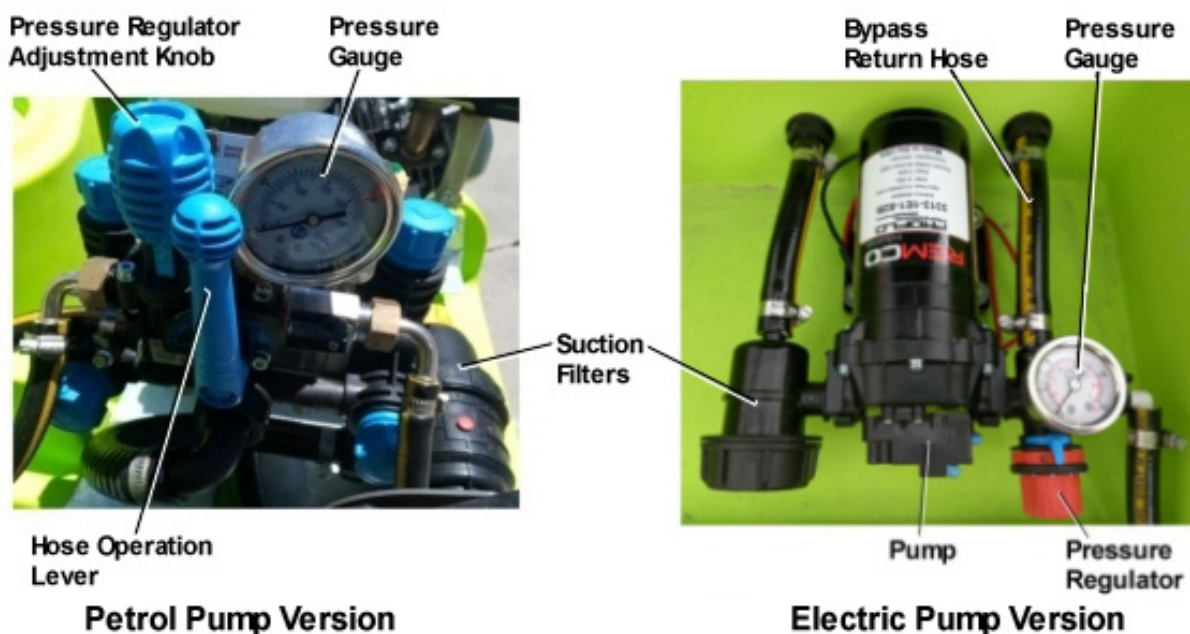
The TrailPro is started and operated as follows:

- Confirm the tank contains the required chemical or water quantity.



**NOTE: Ensure the pressure regulator is set to the minimum position.**

- At the pump, check that the pressure regulator is set to the minimum position by turning the knob anti-clockwise, refer to Figure 5.



**Figure 5 – Pressure Regulator**

- Check that the hose operation lever is in the closed (BYPASS) position.
- Check that the spray boom isolating valve(s) adjacent to the tank is in the CLOSED position.
- Start the pump:
  - For the TrailPro, turn the cable mounted switch to ON.
  - For the TrailPro Deluxe, refer to the Petrol Pump Operation procedure below.
- With the pump running, turn the pressure regulator knob clockwise to the required pressure – approximately 3 bar for spray boom operation, and 5 bar for hose operation. Refer to the calibration procedure described above for the actual required pressure setting.



- For spraying operations, refer to:
  - Hose Spray Operation
  - Spray Boom Operation

### Petrol Pump Operation (TrailPro Deluxe)

The TrailPro Deluxe's petrol pump engine is started as follows, refer to Figure 6:

- Turn the ignition switch to ON.
- Turn the fuel tap to ON.
- Set the choke lever to the CLOSED position.
- Check that the throttle is set to the IDLE position. If restarting a warm engine, the throttle can be left at normal engine operating speed.



**WARNING: Ensure the engine's throttle is set to idle if the engine is cold. Do not adjust the throttle to maximum speed until the engine has warmed up.**

- Grasping the pull-start handle, firmly pull to start the engine. This may need to be repeated 2-3 times. If the engine fails to start, refer to the supplied pump manual.



**Figure 6 – Petrol Pump Details**

- Once the engine starts, slowly move the choke lever to the OPEN position.
- Once the engine is warmed up, slowly increase the engine speed to a medium setting, which should result in the required performance while minimising the fuel consumption and excessive engine noise.
- When the engine needs to be stopped, turn the ignition switch to the OFF position.

If the TrailPro Deluxe is not going to be used within the next few hours, shut the system down as follows:

- Set the engine throttle lever to the IDLE position.
- Turn the fuel tap to OFF.

### Hose Spray Operation

Set up and operation of the hose spray system is conducted as follows:



**WARNING: Suitable PPE must be worn by the operator when conducting manual hose spraying operations.**



**WARNING: Do not spray in windy conditions, where spray drift contamination may occur.**

- Position the vehicle at a suitable point of the operations area.



**WARNING: If an optional boom or boomless spray nozzle kit is fitted, ensure the manually operated isolating valve is CLOSED.**

- For the TrailPro fitted with the Versatile spray boom, ensure the isolating valve adjacent to the tank is in the CLOSED position.
- Check that the pressure regulator is set to its minimum setting. Start up the pump by turning the electric pump's cable-mounted switch to ON. The fluid will now be circulating through the system and returning to the tank via the bypass circuit.
- Set the pressure regulator to approximately 5 bar – this can be fine-tuned as required.



**WARNING: Ensure not to over-run the hose when pulling it out from the reel, as this may damage the hose or the fittings.**

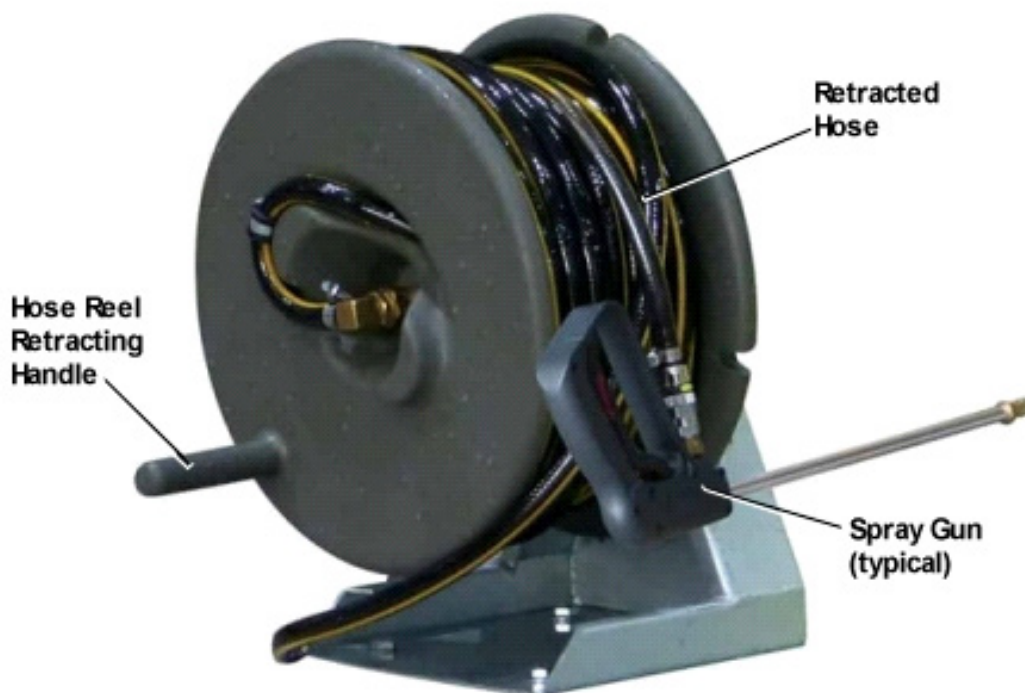
- Uncoil the hose manually from the TrailPro unit, or pull the hose from the TrailPro's optional hose reel or SuperReel to unwind it.
- Aim the hose's PowerJet spray gun in the required direction and squeeze the trigger. Adjust the spray pattern by rotating the brass nozzle tip.
- Use a constant speed when spraying and release the trigger at the end of each swath or change of direction, to prevent overdosing. Work in parallel lines when spraying large areas, rather than swinging from side to side.
- At the end of the task, release the spray gun trigger and switch the pump OFF. The fluid will automatically recirculate through the system and return to the tank via the bypass circuit until the pump is switched OFF.
- With the pump now turned OFF, aim the spray gun in the required direction and squeeze the trigger. This will release the residual pressure in the hose, which will result in a small amount of fluid discharging.
- With the hose pressure released, the hose is ready to stow back on the TrailPro. Refer to the following section applicable to the hose option supplied with your unit.

### Hose

- The TrailPro unit is provided with a 6m hose and spray gun as standard. To stow the hose, simply coil it loosely and hang it on the post and hanger integrated on the trailer.

### 30m Hose Reel

- The TrailPro is optionally provided with 30m of hose on a manually operated hose reel, refer to Figure 7. To retract the hose, turn the handle at the side of the hose reel to wind it onto the spool, guiding the hose as necessary to ensure even distribution across the width of the reel. Allow enough slack in the hose to stow the spray gun in its holder on the side of the tank.
- The reel has a four-position locking device to prevent the hose unwinding during transit.



**Figure 7 – 30m Hose Reel**

### 50m SuperReel

The hose is retracted onto the optional SuperReel as follows, refer to Figure 8:

- Apply a little tension to the hose, to ensure the hose does not flip off the spool upon starting.
- Press the button on the remote control supplied with the SuperReel to start retracting the hose. The hose will wind on to the reel's spool, guided by the integrated fairlead.
- Release the button when the hose is retracted, allowing enough slack in the hose to stow the spray gun in its holder beside the SuperReel.

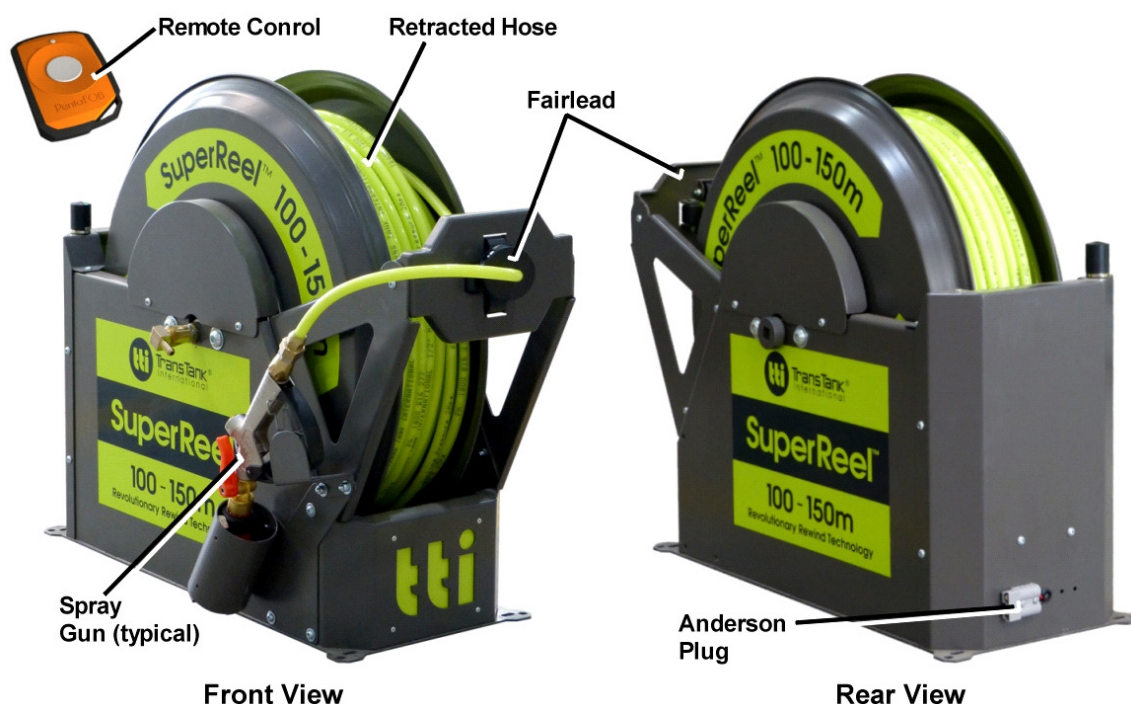


Figure 8 - SuperReel

### Spray Boom Operation



**WARNING:** Before commencing spraying, plan the work effectively to minimise potential contamination of adjacent areas.

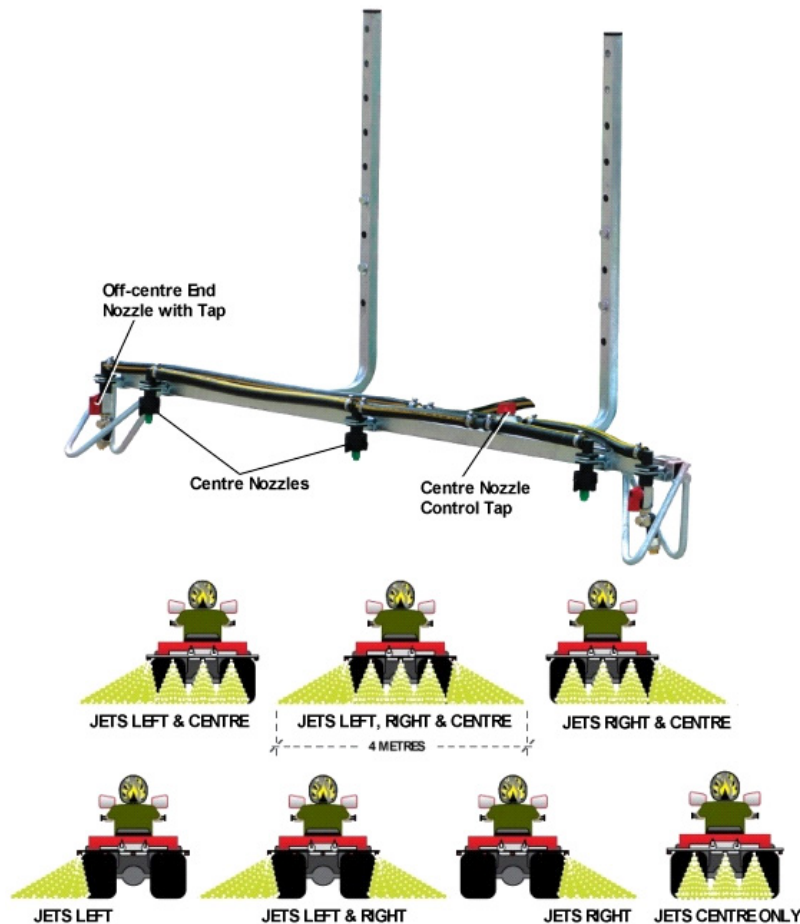
### Versatile Boom - TrailPro

Set up and operation of the Versatile Boom is conducted as follows:



**WARNING:** Do not spray in windy conditions, where spray drift contamination may occur. Spray drift can be reduced by lower nozzle height, lower pressures or by fitting larger nozzles.

- Set the required spray selection by opening or closing the individual control valves on the spray nozzle lines, refer to Figure 9.
- Position the vehicle at the starting point of the operations area.



**Figure 9 – Spray Boom Details**

- Turn the isolating valve (adjacent to the pump) on the boom spray line to the OPEN position.
- Set the pressure regulator to the correct setting as determined during calibration.
- With the vehicle's engine running and the operator in the driver's seat, start the pump by turning the electrical lead-mounted switch to ON. The fluid will now start to discharge from the boom spray nozzles.
- Commence driving the vehicle at the speed determined during calibration to achieve the required spray outcome.
- At the end of each swath or before turning around, switch the pump OFF. When commencing the next swath, turn the pump switch back to ON.

### **Compact Boom - TrailPro Deluxe 4m and Optional 6m Booms**

The 4m Compact Boom (fitted as standard) and optional 6m Compact Boom do not require any adjustments prior to operation. The spraying operation is conducted as follows:



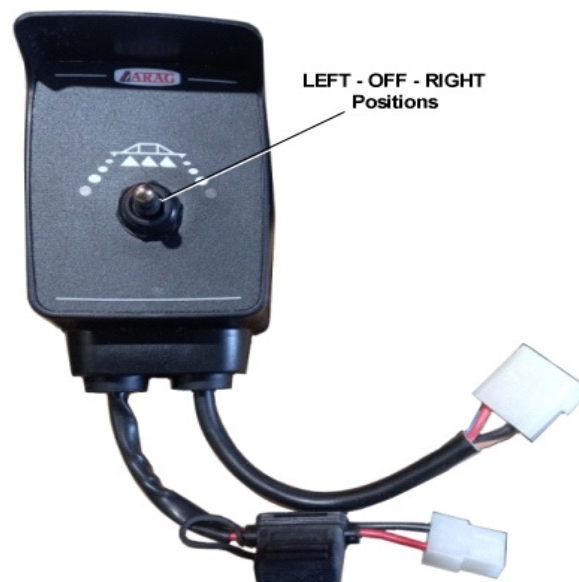
**WARNING: Do not spray in windy conditions, where spray drift contamination may occur. Spray drift can be reduced by lower nozzle height, lower pressures or by fitting larger nozzles.**

- Position the vehicle at the starting point of the operations area.
- Start the pump as described above. The fluid will recirculate through the system and return to the tank via the bypass circuit until the boom is set into operation.
- Set the pressure regulator to the correct setting as determined during calibration.
- From the driver's seat, turn the solenoid valve's electrical lead-mounted switch to ON. The fluid will now start to discharge from the boom spray nozzles.
- Commence driving the vehicle at the speed determined during calibration to achieve the required spray outcome.
- At the end of each swath or before turning around, switch the solenoid valve's switch to OFF. When commencing the next swath, turn the switch back to ON.

### Foam Marker Kit Operation

The Foam Marker Kit, available as an option for the TrailPro Deluxe when the 6m Compact Boom is fitted, is operated as follows:

- Connect the electrical cable to a suitable supply on the vehicle, refer to Figure 4.
- Fill the marker container with a rich soapy water solution such that it achieves a dense foam when ejected from the nozzle.
- From the driver's seat, turn the solenoid valve's switch from the central OFF position to either the left or right ON position, refer to Figure 10. The foam will now start to discharge in timed intervals from the selected nozzle at the end of the boom.
- Start the spraying operation as described above.
- Commence driving the vehicle at the speed determined during calibration to achieve the required spray outcome. The foam will mark the edge of the current swath, enabling accurate alignment with the next swath, ensuring there is minimal overlap and no missed areas.



**Figure 10 – Optional Foam Marker Controller**

## Clean-up and Decontamination

After use, the TrailPro unit must be thoroughly decontaminated inside and outside – including the pump, hoses, boom and spray gun – to avoid damage to crops from any harmful pesticide spray residues. Decontamination also prevents sprayer corrosion and abrasion.

Cleaning the TrailPro should be undertaken at a carefully chosen site, away from any risk of spillages draining into watercourses or into environmentally sensitive areas.

The recommended decontamination procedure is as follows:



**WARNING: Suitable PPE must be worn by the operator when cleaning and decontaminating the TrailPro unit. Follow the instructions provided with the chemicals or the applicable Safety Data Sheet.**



**WARNING: Ensure the cleaning area is in an open, well-ventilated space, and any flushing water is captured to prevent runoff into watercourses or into environmentally sensitive areas.**

- After spraying operations are complete, drain any residual fluid via the bung located at the bottom of the tank. Capture and dispose or store any fluid in accordance with environmental and work safety requirements.
- Rinse out the tank with several changes of water, plus a recommended cleaning fluid. Where it can be reached internally, use a brush to scrub the inside of the tank.
- Operate the TrailPro unit with clean water, using both the spray boom and hose (as applicable), to ensure no chemical residue remains.
- Unscrew the suction filter cover and remove the filter screen and gasket. Soak the filter screen in clean water, brushing carefully with a nozzle brush. When re-assembling, ensure the gasket is in position.
- Ensure that the tank's basket strainer is free from chemical residue or debris.
- Nozzles, nozzle filters, nozzle caps and gaskets should be cleaned by soaking in water, brushing with a nozzle brush and allowed to dry. Do not blow through the nozzles or use wire or pins to clear any blockages.
- Dispose of all rinsing water in compliance with environmental and work safety requirements.

If the TrailPro unit is to be stored for an extended period, thoroughly clean and decontaminate the unit as described above. Ensure it is allowed to dry, the tank and all lines empty and not pressurised then store it in a well ventilated area.

## Maintenance

Your TrailPro Spray Trailer requires minimal maintenance but regular cleaning and checks will ensure safe and reliable service over its lifetime. Periodic checks and inspections will identify any potential issues, enabling timely rectification and minimising downtime.

### Periodic Checks

The following checks and cleaning operations should be undertaken on a regular basis (at least annually). The frequency of these activities will depend on the nature of the operating environment and the operational hours of the TrailPro unit. Refer to the maintenance schedule tables below for details of maintenance intervals, noting that any petrol engine tasks are related to the TrailPro deluxe only.

- Clean the unit and inspect it for any signs of damage or wear. Replace any safety labels if they are damaged or illegible.
- Check all fittings are firmly secured, tighten if necessary.
- Unwind the hose fully to check that hose is in good order. Pressurise the line and check operation of spray gun nozzle. Rewind the hose loosely and return it to its hanger or onto the hose reel options.
- For the TrailPro Deluxe:
  - Check the pump's engine oil level weekly. Top up if required.
  - Check for any signs of fuel or oil leaks around the engine. If detected, investigate and rectify.
  - Check the engine fuel line filter, clean or replace as necessary.
  - Clean the engine's air filter regularly, especially if working in a dusty environment.
- Check all electrical cables and fittings for any sign of damage.
- If the TrailPro is to be stored for an extended period, thoroughly clean and decontaminate the unit as described above. Ensure it is allowed to dry, the tank and all lines empty and not pressurised then store it in a well ventilated area.

### Maintenance Schedule

The following tasks are to be conducted in accordance with each of the schedules. All scheduled tasks are to be undertaken concurrently. For example, at the three month maintenance interval, all tasks listed are to be undertaken, in addition to the daily, weekly and monthly tasks.



**NOTE: Maintenance is important. Keep a record of all maintenance tasks conducted on the TrailPro unit.**

TTi recommends photocopying these schedules in order to keep a detailed log of all maintenance tasks. A copy of these schedules will be required to support any warranty claim.



## Daily tasks

The following tasks are to be undertaken daily, or prior to each use, of the TrailPro unit.

#	Task	Notes
1	Inspect the TrailPro unit for any signs of damage or wear	Clean, repair or replace
2	Check electrical plug connection	Test function of pump and solenoid valve(s)
3	Check fuel	Top up as required
4	Inspect engine's air filter and housing for dust	Clean, replace as necessary

## Weekly tasks

The following tasks are to be undertaken each week or 10 operating hours, whichever occurs first.

#	Task	Date	Signed
1	All Daily and Weekly tasks		
2	Remove and clean the engine's air filter		
3	Check engine oil level, top up as required		
4	Check pump oil level, top up as required (refer to Figure 12)		
5	Check tyre pressures are 32psi (220kPa or 2.20 Bar)		

## Monthly tasks

The following tasks are to be undertaken each month or 20 operating hours, whichever occurs first.

#	Task	Date	Signed
1	All Daily and Weekly tasks		
2	Visually inspect tyres for wear or damage		
3	Check wheel nut tension		
4	Check hose and hose reel by unwinding fully		
5	* Change pump engine oil (and filter, if fitted) (first change, thereafter every six months or 100 operating hours)		

### Three Monthly tasks

The following tasks are to be undertaken every three months or 50 operating hours, whichever occurs first.

#	Task	Date	Signed
1	All Daily, Weekly and Monthly tasks		
2	Inspect the engine air filter, replace if clogged or damaged		
3	Check all hoses, fasteners, nozzles and fittings		

### Six Monthly tasks

The following tasks are to be undertaken every six months or 100 operating hours, whichever occurs first.

#	Task	Date	Signed
1	All Daily, Weekly, Monthly and 3-Monthly tasks		
2	Change engine oil (and filter, if fitted)		
3	Inspect spark plug		
4	Inspect trailer hitch		

### Twelve Monthly tasks

The following tasks are to be undertaken every twelve months or 200 operating hours, whichever occurs first.

#	Task	Date	Signed
1	All Daily, Weekly, Monthly, 3-Monthly & 6-Monthly tasks		
2	Electric pump inspection and clean (TrailPro)		
3	Replace the engine's air filter		
4	Drain and flush the fuel tank		
5	Replace the engine's fuel filter		
6	Replace the spark plug		

## Two-Yearly tasks

The following tasks are to be undertaken every 24 months or 500 operating hours, whichever occurs first.

#	Task	Date	Signed
1	All Daily, Weekly, Monthly, 3-Monthly, 6-Monthly and 12-Monthly tasks		
2	Change pump oil		
3	Replace pump check valves and diaphragms		
4	Disassembly, clean and repack wheel bearings		

## Maintenance Tasks

The following tasks must be undertaken on a periodic basis to ensure your TrailPro Spray Trailer's ongoing reliability.



**NOTE: In dusty, dirty or smoky environments, cleaning, inspection and servicing of the unit on a regular basis is essential. The cleaning, inspection and servicing must be undertaken more frequently in harsh conditions to avoid damage or destruction of equipment.**

The frequency of these activities will depend on the nature of the operating environment and the operational hours of the TrailPro but as a minimum, the following tasks should be undertaken annually.

## Electric Pump (TrailPro)

- Check all fittings are firmly secured, tighten if necessary.
- Inspect electrical cables and connections, repair or replace as necessary.
- Unscrew the suction filter cover (refer to Figure 11) and remove the filter screen and gasket. Soak the filter screen in clean water, brushing carefully with a nozzle brush. When re-assembling, ensure the gasket is in position.



**Figure 11 – Electric Pump's Suction Filter**

## Petrol Pump (TrailPro Deluxe)

- Refer to the supplied pump engine manual, drain and replace the engine oil in accordance with the manufacturer's recommendations.
- Clean engine's air filter regularly, especially if working in a dusty environment.
- Unscrew the suction filter cover (refer to Figure 12) and remove the filter screen and gasket. Soak the filter screen in clean water, brushing carefully with a nozzle brush. When re-assembling, ensure the gasket is in position.
- Refer to the pump manual (downloaded via link on supplied data sheet), drain and replace the pump oil in accordance with the manufacturer's recommendations.
- Replace the pump's check valves and diaphragms in accordance with the manufacturer's recommendations.

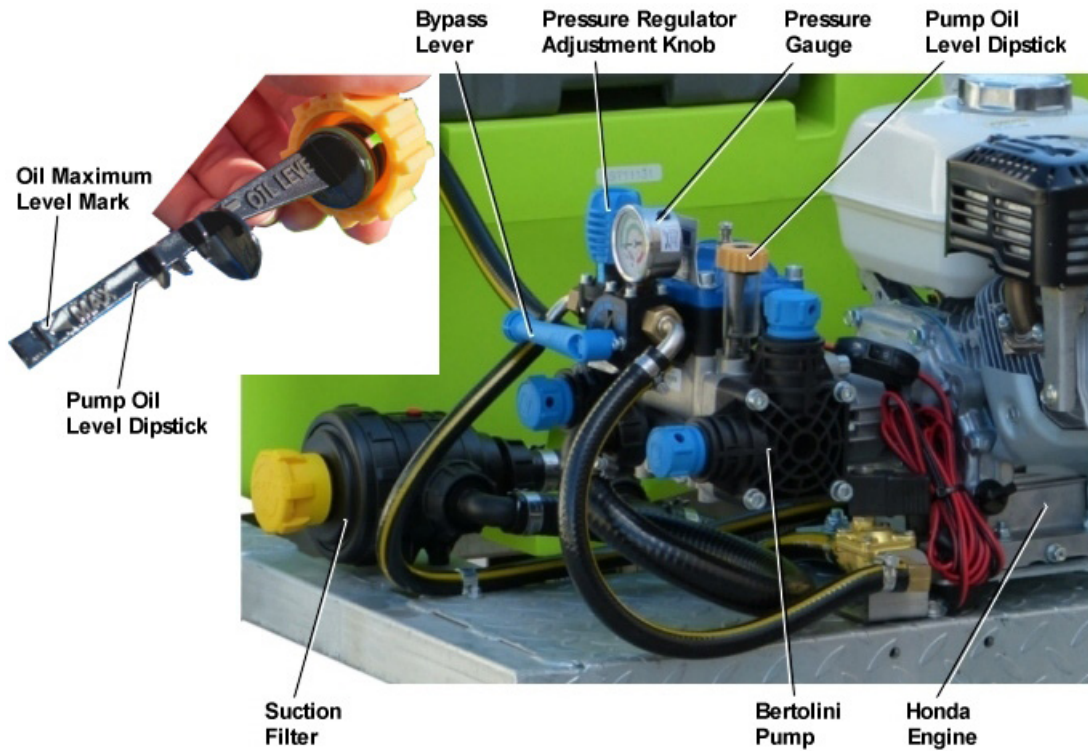


Figure 12 – Bertolini Pump and Suction Filter

## Trouble Shooting

If a fault develops with your Strike / ReelStrike unit, the following trouble shooting tables provides guidance to identify and rectify the problem.

### Pump

Problem	Possible Cause	Remedy
Pump will not prime	Air leak on suction line	Tighten or replace fittings
Pressure drops or fluctuates during operation	Suction line restriction	Remove restriction
	Pump sucks air	Tighten or replace fittings
No pressure	Broken regulator spring	Replace regulator spring

## Risk Assessment

Task	Hazard	Risk	Control Measure/Mitigation
Check weather conditions	Manual handling; slips, trips or falls	Low	<ul style="list-style-type: none"> <li>Wear PPE as per chemical requirements SDS – coveralls, gloves, safety footwear, glasses &amp; respirator</li> <li>Follow safe manual handling techniques: don't lift on your own if &gt;20kg, bend knees &amp; keep back straight.</li> </ul>
Mix chemicals (if applicable) and fill spray tank	As above, spray drift, chemical spillage, emission of vapours or flammability: weather, untrained visitors	Medium	<p>As above;</p> <ul style="list-style-type: none"> <li>User trained in relevant chemical mixing &amp; administration course, e.g, Chem Cert;</li> <li>Follow relevant Environmental Protection Authority requirements;</li> <li>Fire extinguisher nearby;</li> <li>Keep visitors away from job location unless wearing full PPE.</li> </ul>
Check the Spray Unit and carry vehicle is safe before use, i.e. where applicable: - wheel nuts, tire pressure, bearings, tow hitch, etc. Use spray unit as per instructions in manual	As above; loss of load; heat & cold; noise; exceed load limit of vehicle; hose entanglement; exhaust fumes; terrain & slopes;	High	<p>As above;</p> <ul style="list-style-type: none"> <li>wear clothes to suit heat &amp; cold;</li> <li>Wear hearing protection if noise &gt;85 dBa;</li> <li>Follow the manufacturer's safe operation instruction for the vehicle and the spray unit</li> <li>Don't overload - water weighs 1kg for every 1 litre</li> <li>Secure load to vehicle;</li> <li>Keep hose tidy;</li> <li>Put unit brakes on.</li> </ul>
Clean up, maintenance & storage	As above	Low	<p>As above;</p> <p>Continue to wear PPE for clean up;</p> <p>Store unit in a dry, well ventilated area.</p>

# Warranty

## Your rights under the law

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law.

You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

## About this document

This document sets out the terms of the defects warranty that we offer to retail purchasers of our goods, including components, parts, and accessories (referred to as “products” in this document). We offer this defects warranty in addition to the consumer guarantees referred to above. Nothing in this document excludes or reduces your rights under those consumer guarantees.

## What this warranty covers

This warranty covers defects in materials or workmanship (or both) which are found to be present in our products, other than the defects in the parts and components listed below.

## What this warranty does not cover

This warranty does not cover defects or damage caused by your negligence, your failure to follow instructions (including incorrect assembly or mounting by you), or the improper use, maintenance, or abuse of the products.

This warranty does not cover engines, gearboxes, pumps, or regulators. These come with separate warranties from their manufacturers. By offering this defects warranty, we do not assume any additional obligations or liability on behalf of those manufacturers beyond what we must do to comply with the consumer guarantees referred to above.

## How long this warranty lasts for

Except in the case of products used for rental purposes, the period of our defects warranty is as follows for our various products:

Tanks (non-diesel), excluding frames	25 Years
Steel frames	5 Years
Other TTi Manufactured Components	1 Year

This warranty lasts for one year from the date of your retail purchase of the products, unless it is used for rental purposes, in which case this warranty is limited to 90 days.

## What we will do if you make a claim under this warranty

If you make a claim under this warranty, we will consider it in good faith. If we agree that the products are covered by this warranty and are defective, we will either (at our option) repair or replace them without charge to you.

## **What you must do (and not do) to entitle you to a claim under this warranty**

You must be able to provide proof of purchase, either by providing details of your warranty registration or a purchase receipt.

You must not repair or modify (or allow the repair or modification of) the products without prior authorisation from us. Further, you must not use any non-genuine parts with the products. Doing any of these things will void this defects warranty.

## **How to make a claim under this warranty**

If you believe that you have a claim under this warranty, please contact your reseller, or contact us using the following details:

<b>Name:</b>	<b>Trans Tank International</b>
<b>Postal Address:</b>	<b>PO Box 137 Nathalia, VIC, 3683</b>
<b>Physical Address:</b>	<b>Murray Valley Highway, Nathalia, VIC, 3638</b>
<b>Phone:</b>	<b>1800 816 277</b>
<b>Email:</b>	<b>ProductSupport@tti.com.au</b>

You must make the defective products available for inspection by returning them to us, and (if requested to do so) by making them available for inspection by us on site beforehand. You must ensure that the products are made safe for transportation and inspection, including by cleaning them thoroughly to remove any chemical residues. All returned products must be accompanied by a completed Return Goods Note. Please contact us using the details displayed above for a copy of this document.

## **Who is responsible for expenses for claims made under this warranty**

You are responsible for any expenses associated with the warranty claim, including transportation, charges made for service calls, and clean-up time.











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Handbook online

**1800 816 277**

**sales@tti.com.au**

PO Box 137, Nathalia, VIC, 3638

Murray Valley Hwy, Nathalia, VIC 3638

Proudly Built By:

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Signature

Date

Quality Checked By:

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Signature

Date

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