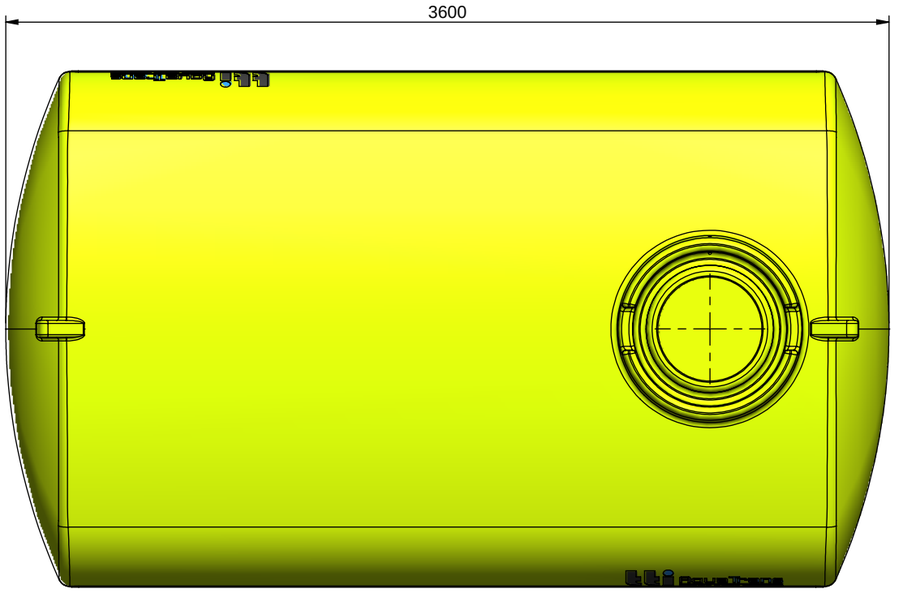
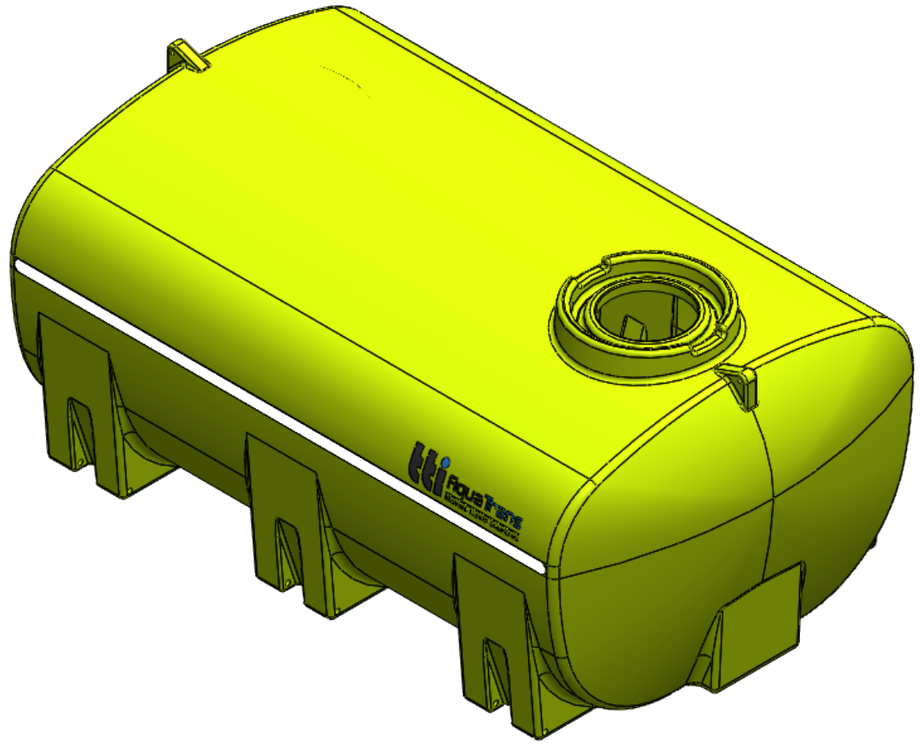
	FABRICATION	WELDING
TIME ESTIMATE	hrs	hrs
TIME ACTUAL		

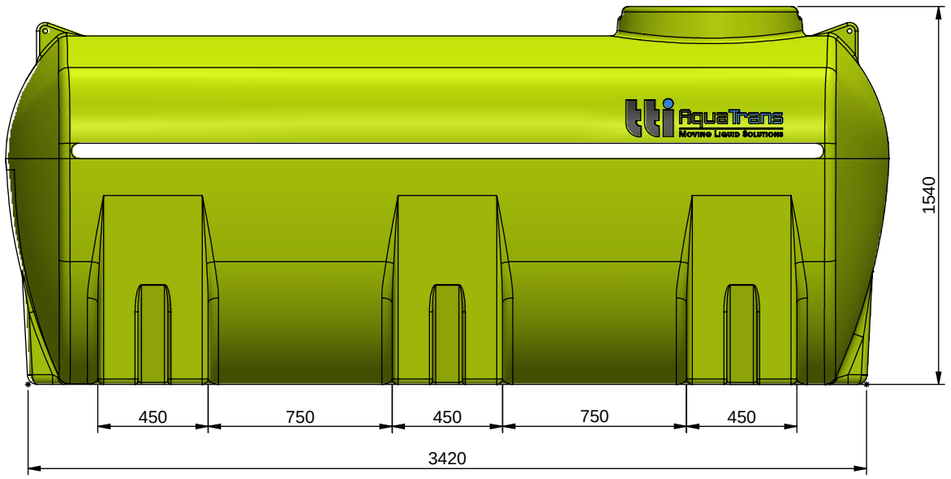
WEIGHT: kg

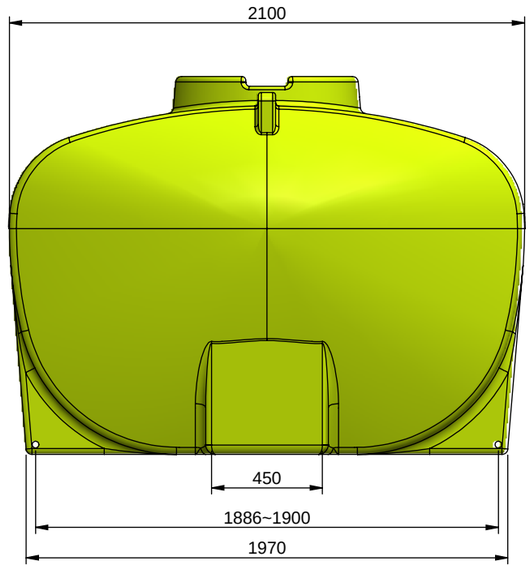
ALL DIMENSIONS ARE IN-mm

SHEET 1 OF 1









MATERIAL:
MATERIAL SIZE:
FINISH:

NOTES:
1. WORK TO DIMENSIONS. DO NOT SCALE.
2. REMOVE ALL VISIBLE BURRS.
3. ALL EXTERNAL WELDS TO BE FULLY WELDED AND FILLET SIZE TO BE THE SIZE OF MINIMUM MATERIAL THICKNESS, BUT NO LESS THAN 4mm, U.O.S
4. ALL PIPEWORK TO BE FULL PEN BUTT WELDS

GENERAL TOLERANCES UNLESS NOTED

Â	0	Ñ±	
Â	0.0	Ñ0.5	
Â	0.00	Ñ0.25	
Â	ANGLE	Ñ±/2Á	
Â	FINISH	3.2Õm	

NOTES	REV	DESCRIPTION	DRN	CHK/APP	DATE

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SCALE	NONE	JOB NO.			REVISION
SHT SIZE	A3				
DATE	08/01/2019	DESCRIPTION			
DRN	ED	8000L TIPPER TANK			
CHK	HS	ASSY	ST/TT		ITEM CODE
FAB	WH	PURC	EW		PTC08000ASG